# (19) World Intellectual Property Organization

International Bureau



# 

(43) International Publication Date 17 June 2004 (17.06.2004)

PCT

## (10) International Publication Number WO 2004/050955 A3

(51) International Patent Classification7: C22B 3/00, 34/14

C25C 3/00,

(21) International Application Number:

PCT/GB2003/005238

- (22) International Filing Date: 2 December 2003 (02.12.2003)
- (25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

0228322.4

5 December 2002 (05.12.2002)

- (71) Applicant (for all designated States except US): BRITISH NUCLEAR FUELS PLC [GB/GB]; Risley, Warrington WA3 6AS (GB).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): LEWIN, Robert, Glyn [GB/GB]; British Nuclear Fuels plc, Sellafield Works, Seascale, Cumbria CA20 1PG (GB). THIED, Robert, Charles [GB/GB]; British Nuclear Fuels Plc, Sellafield Works, Seascale, Cumbria CA20 1PG (GB).
- (74) Agent: HARRISON GODDARD FOOTE; Belgrave Hall, Bergrave Street, Leeds LS2 8DD (GB).

- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (regional): ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

#### Published:

with international search report

(88) Date of publication of the international search report: 13 January 2005

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: SEPARATION OF METALS

(57) Abstract: The invention provides a process for the separation of metals, the metals being comprised as the metal oxides in a mixed oxide sample, the process comprising: (i) adding the mixed oxide to a molten salt electrolyte and cathodically electrolysing the oxide, the potential of the cathode being controlled so as to favour oxygen ionisation over deposition of metal from the cations present in the molten salt, and the applied potential difference being such as to facilitate selective reduction of one metal oxide at the expense of other metal oxides; and (ii) separating the metal from the remaining metal oxides, wherein the metal oxides comprise oxides of metals from at least one of the transition metal, lanthanide or actinide series The process is applicable to mixed oxide samples comprising mixtures of two or more metal oxides, and a particular application is in the separation of zirconium and hafnium comprised in mixed zirconium and hafnium oxides, the removal of hafnium facilitating the use of the zirconium in fuel cladding for use in the nuclear power industry.





onal Application No '/GB 03/05238

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 C25C3/00 C22B3/00

C22B34/14

According to International Patent Classification (IPC) or to both national classification and IPC

### B. FIELDS SEARCHED

 $\begin{array}{ccc} \text{Minimum documentation searched (classification system followed by classification symbols)} \\ IPC & 7 & C25C & C22B \end{array}$ 

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, COMPENDEX

Category °	ENTS CONSIDERED TO BE RELEVANT  Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.	
X	WO 01/41152 A (BRITISH NUCLEAR FUELS PLC; HATTER JUSTINE ELIZABETH (GB); THIED ROBER) 7 June 2001 (2001-06-07)	1-11	
Y	cited in the application	1-11	
Y	WO 02/066712 A (BRITISH NUCLEAR FUELS PLC; PITNER WILLIAM ROBERT (GB); SMART NEIL GRA) 29 August 2002 (2002-08-29) page 10, line 23 - page 11, line 13	1-11	
X	US 4 762 694 A (MARONI VICTOR A ET AL) 9 August 1988 (1988-08-09) claim 1; example 1	1	
Y	US 4 923 577 A (MCLAUGHLIN DAVID F ET AL) 8 May 1990 (1990-05-08) column 2, line 44 - column 4, line 22	3	
	-/		

X Further documents are listed in the continuation of box C.	Patent family members are listed in annex.
Special categories of cited documents:  'A' document defining the general state of the art which is not considered to be of particular relevance  'E' earlier document but published on or after the international filing date  'L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  'O' document referring to an oral disclosure, use, exhibition or other means  'P' document published prior to the international filing date but later than the priority date claimed	<ul> <li>"T" tater document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</li> <li>"X" document of particular relevance; the clalmed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</li> <li>"Y" document of particular relevance; the clalmed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</li> <li>"&amp;" document member of the same patent family</li> <li>Date of mailing of the international search report</li> </ul>
Date of the actual completion of the international search  19 October 2004	28/10/2004
Name and mailing address of the ISA  European Patent Office, P.B. 5818 Patentlaan 2  NL – 2280 HV Rijswijk  Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,  Fax: (+31-70) 340-3016	Authorized officer  Bjoerk, P



Application No

C.(Continua	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	 The learned to the total the
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
4	WO 99/64638 A (FARTHING THOMAS WILLIAM; UNIV CAMBRIDGE TECH (GB); CHEN ZHENG (GB); F) 16 December 1999 (1999-12-16) cited in the application example 12	1-11
A,P	GOURISHANKAR KARTHICK ET AL: "Electrochemical reduction of metal oxides in molten salts" 2002, LIGHT MET (WARRENDALE PA); LIGHT METALS: PROCEEDINGS OF SESSIONS, TMS ANNUAL MEETING (WARRENDALE, PENNSYLVANIA) 2002, PAGE(S) 1075 - 1082, XP009038370	
	·	
	·	

## INTERNATIONAL SEARCH REPORT

Information on patent family members

ional Application No

						, 45 00, 50 20 -	
	atent document d in search report		Publication date		Patent family member(s)		Publication date
WO	0141152	Α	07-06-2001	AU EP WO JP	2187401 1240647 0141152 2003515752	7. A2 2. A2	12-06-2001 18-09-2002 07-06-2001 07-05-2003
MO	02066712	Α	29-08-2002	EP WO	1366218 02066712		03-12-2003 29-08-2002
US	4762694	Α	09-08-1988	NONE			
us	4923577	Α.	08-05-1990	FR JP	2636347 2111893		16-03-1990 24-04-1990
WO	9964638	A	16-12-1999	AT AU BR CN CZ DE DE DE EP ES WU ID NOZ PT TR US ZA	236272 758931 4277099 9910939 2334237 1309724 20004476 69906524 69906524 1088113 1333110 1088113 2196876 9964638 0102934 27744 2002517613 20006154 508686 344678 1088113 1088113 200100307 6712952 2004159559 200007148	B2 A A1 T A3 D1 T2 T3 A1 A1 T3 A1 TA A1 T1 A1 A1	15-04-2003 03-04-2003 30-12-1999 23-10-2001 16-12-1999 22-08-2001 12-12-2001 08-05-2003 29-01-2004 21-07-2003 06-08-2003 04-04-2001 16-12-2003 16-12-1999 28-11-2001 26-04-2001 18-06-2002 29-01-2001 31-10-2003 19-11-2001 29-08-2003 31-10-2003 21-05-2001 30-03-2004 19-08-2004 04-02-2002